



InterMetro Industries Corporation

Assembly Instructions

BURN-IN CART

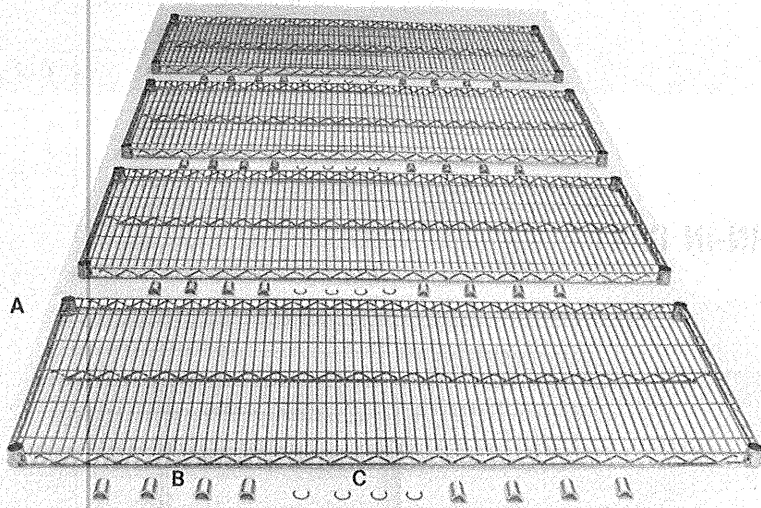
MODEL NO. EBC566BC

L01-014

BURN-IN CART



List of components for assembly of the Burn-In Cart

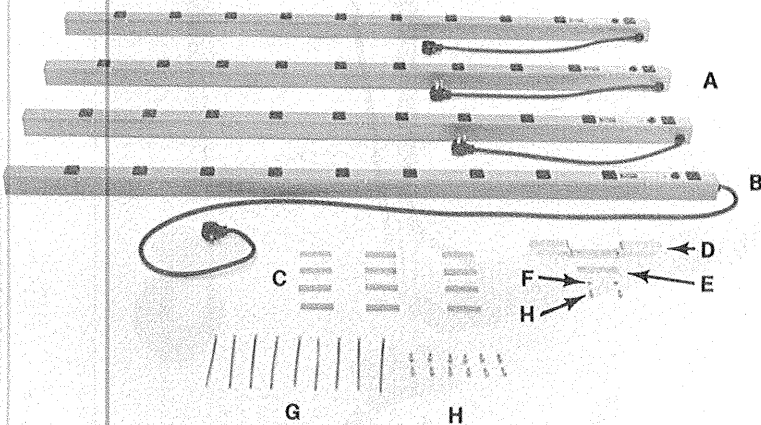
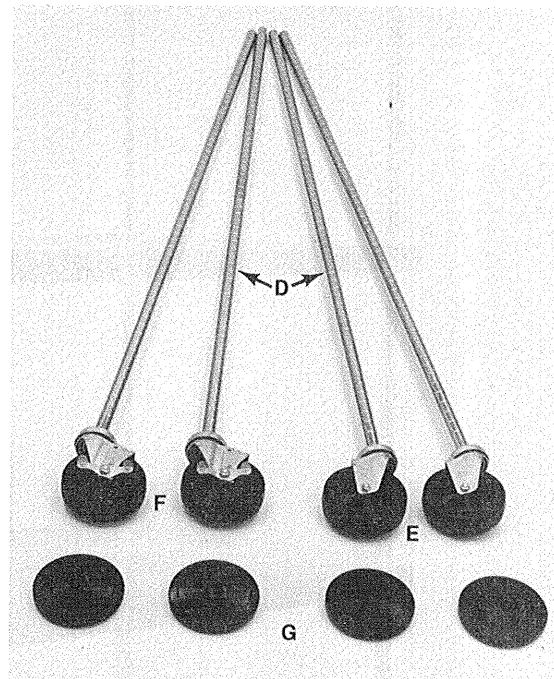


CARTON #1

Item	Description	Quantity
A.	Super Erecta Shelf (2460)	4
B.	Split Sleeve — Aluminum	16 pr.
C.	Retaining Ring	16

CARTON #2

Item	Description	Quantity
D.	Post	4
E.	5" Swivel Caster — Stem	2
F.	5" Swivel/Brake Caster — Stem	2
G.	5½" Donut Bumper	4



CARTON #3

Item	Description	Quantity
A.	Outlet Strip 21" Cord	3
B.	Outlet Strip 72" Cord	1
C.	Back Plate	12
D.	Cable Retainer Bracket	1
E.	Back Plate — Cable Retainer	1
F.	Nut — Hex, Deflected Thread #10-24	2
G.	Ty-Rap Cable Tie	9
H.	Screw — Round HD, #10-24 x ¾ LG	14

ASSEMBLY INSTRUCTIONS

Two People Required for Assembly

1. Unpack cartons to confirm amount and identity of components.
2. Assemble the donut bumpers on the posts by sliding the bumpers down until they are resting on the top of the casters (Fig. A-A).

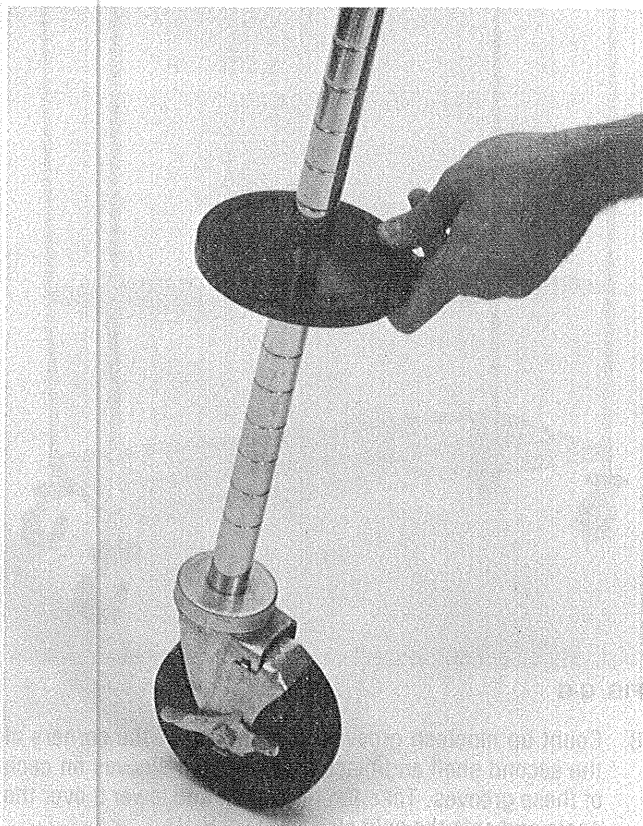


FIG. A-A

3. Take four pair of aluminum split sleeves and place one pair on the third groove from the bottom of the post on each post (Fig. B-B). Make certain that the beads of the split sleeves fit securely into the grooves of the posts.

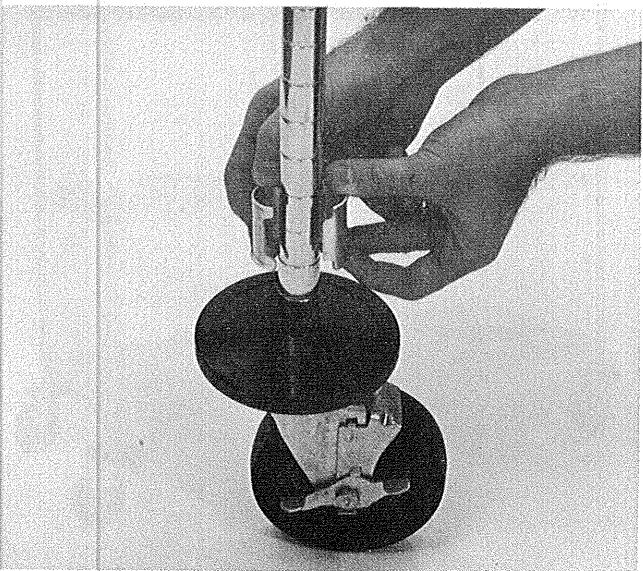


FIG. B-B

4. Take a wire shelf and standing the shelf on its long side, insert a post with a swivel/brake caster from the underside of the shelf into the corner (Fig. C-C). Repeat this operation for the second corner using the remaining post with the swivel/brake caster. Reverse the shelf and repeat this operation using the posts with the swivel casters.

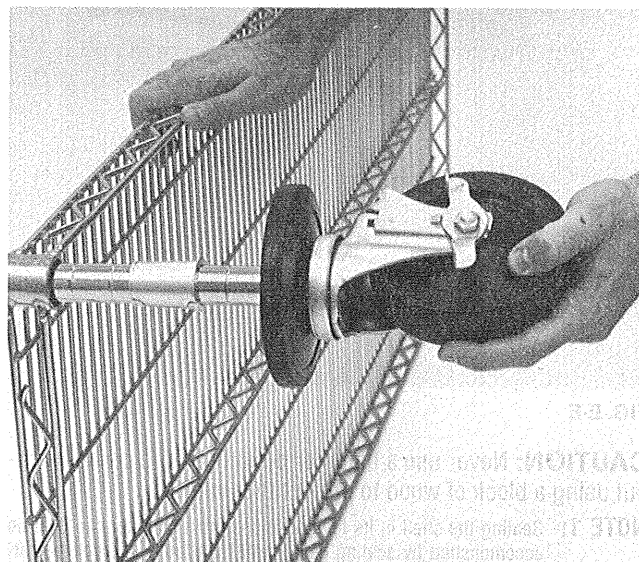


FIG. C-C

5. Stand the unit upright and apply pressure at each corner to seat the shelf securely and evenly on the posts (Fig. D-D). Then using a hammer and a block of wood, hit the shelf down until the groove in the split sleeve is visible (Fig. E-E).

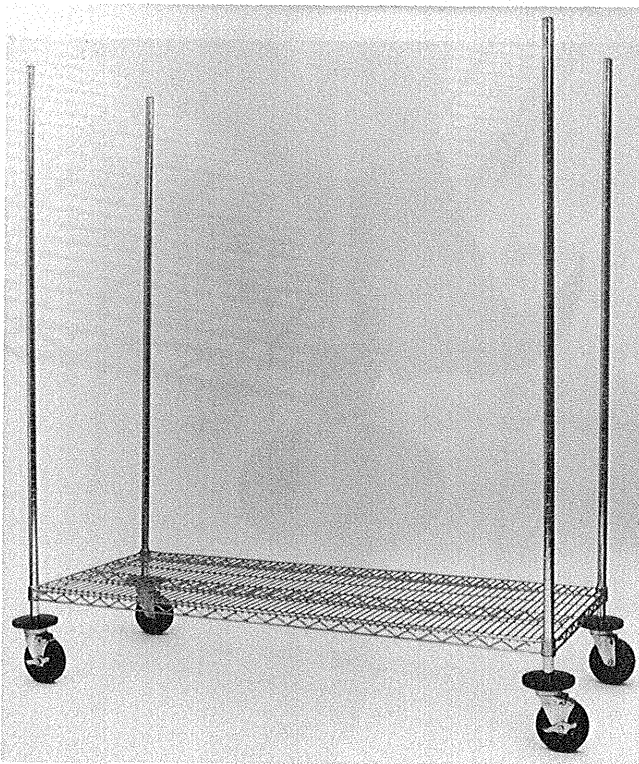


FIG. D-D

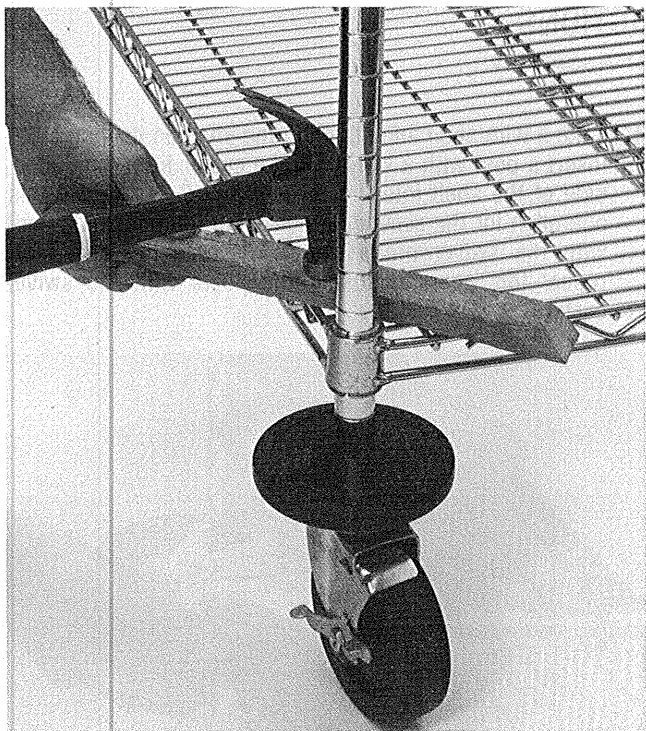


FIG. E-E

CAUTION: Never use a hammer directly on the corner without using a block of wood to protect the unit.

NOTE 1: Seating the shelf in its final position with a hammer can best be accomplished by seating each corner gradually and concentrating the hammer hits on the corner that is sitting highest on the split sleeves until all the corners are in position to receive the retaining rings. The hammer hits should be on each side of the corner and as close to the corner as possible.

Above note typical on all corners.

6. Take four retaining rings and using a hammer, insert them into the grooves of the split sleeves to lock the shelf into position (Fig. F-F).

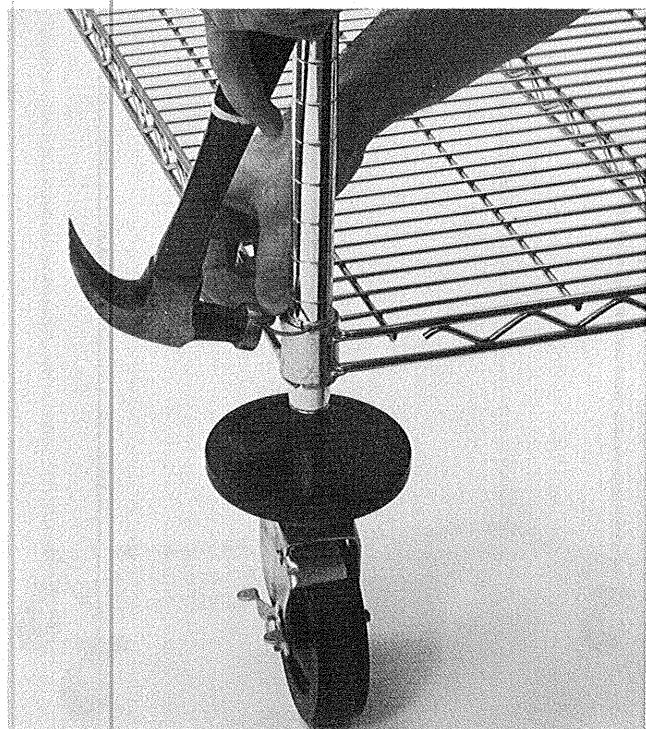


FIG. F-F

7. Count up nineteen grooves from the top of the corners of the bottom shelf and place a pair of split sleeves on each of these grooves. Take the second shelf and lower it over the posts and onto the split sleeves (Fig. G-G). Repeat Note 1 and operation #6.



FIG. G-G

8. Count up nineteen grooves from the top of the corners of the second shelf and place a pair of split sleeves on each of these grooves. Take the third shelf and lower it over the posts and onto the split sleeves (Fig. H-H). Repeat Note 1 and operation #6.



FIG. H-H

9. Take the remaining four pair of split sleeves and place a pair on each of the top grooves on the posts. Lower the top shelf over the posts and onto the split sleeves (Fig. I-I).
Repeat Note 1 and operation #6.



FIG. I-I

10. Starting with the top shelf, take one of the plugmolds with the shorter cord and position it between the shelf corners and against the front of the shelf. Be certain the plugmold is parallel with and below the top wire on the shelf.
11. From the backside of the front of the shelf locate one of the threaded inserts in the rear of the plugmold. Place a back plate in this location. Insert a screw through the back plate and engage it into the threaded insert until it is snug (Fig. J-J). Repeat this operation for the remaining two threaded inserts.

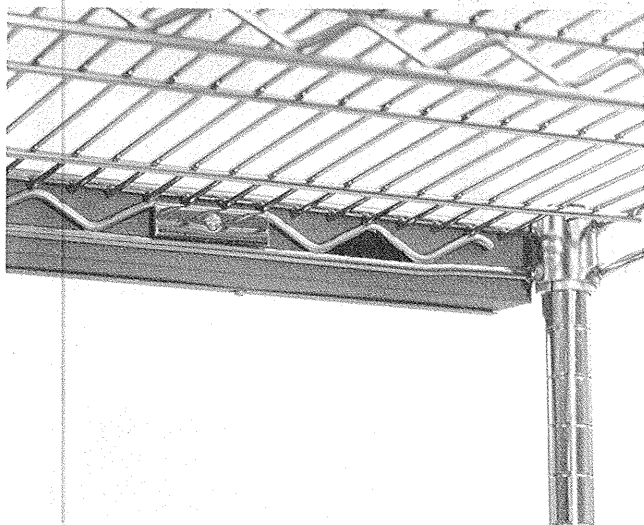


FIG. J-J

12. Again make sure the plugmold is parallel with and below the top wire on the shelf. If this condition exists, tighten all three screws completely (Fig. K-K).



FIG. K-K

13. Repeat operation #10, #11 and #12 for the remaining three plugmolds. Be certain the plugmold with the longer cord is attached to the bottom shelf (Fig. L-L).



FIG. L-L

14. Plug the cord from the top plugmold into the plugmold below it, inserting the plug into the receptacle at the far right of the plugmold. Repeat this operation for the remaining two plugmolds (Fig. M-M).

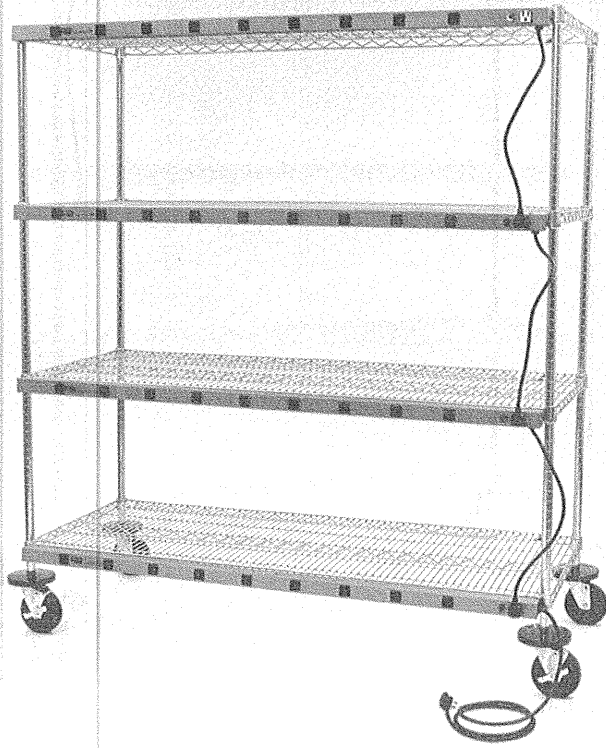


FIG. M-M

15. Secure the outlet cord to the post with the ty-rap cable ties. Three ties are to be used between each pair of shelves. Cut off the excess cable tie and remove the sharp end by melting the tie end with a small flame. (Fig. N-N & Fig. O-O).

CAUTION: Do not apply excessive heat which could result in melting the entire cable tie end.

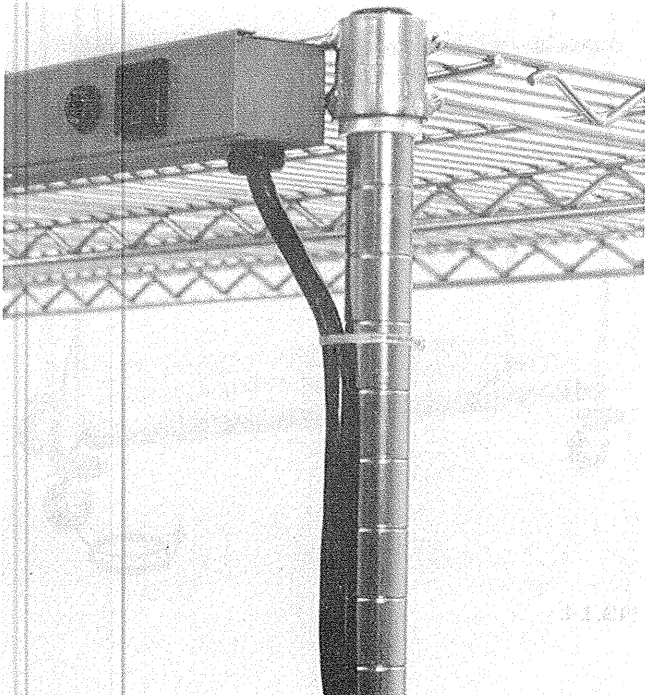


FIG. N-N



FIG. O-O

16. Mount the cable retaining bracket on the side of the second shelf from the top. Insert two screws through the bracket and position it against the shelf at the second and third bottom openings in the snake wire from the end of the shelf. Assemble the back plate and the deflected thread nuts on the screws. Make certain the bracket is parallel with the shelf then tighten the nuts completely (Fig. P-P).

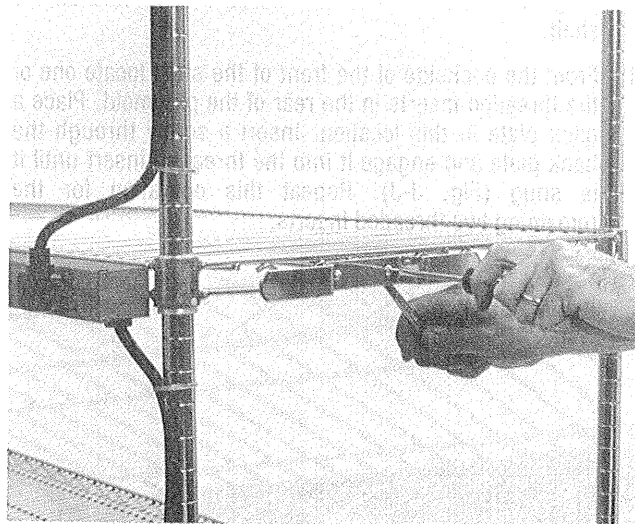


FIG. P-P

17. Wrap the outlet cord around the cable retaining bracket (Fig. Q-Q).



FIG. Q-Q

**THIS COMPLETES THE ASSEMBLY OF THE
BURN-IN CART.**



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