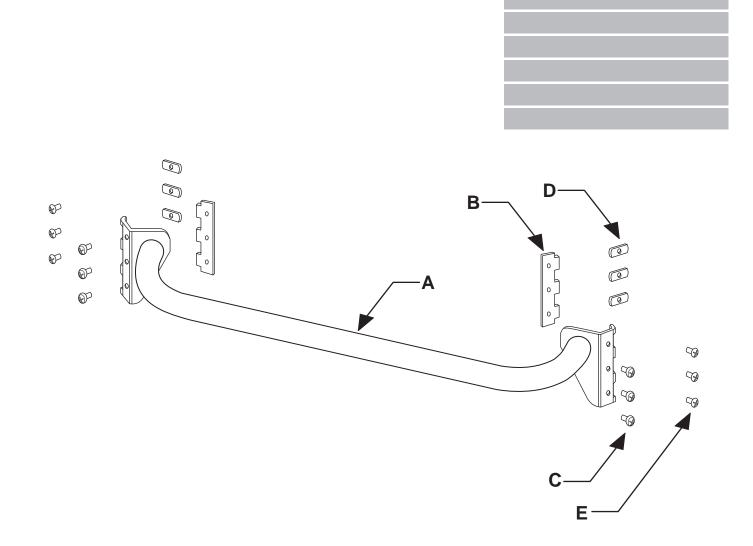


THE VALUE OF Human Engineering™

EXTENDED HANDLE ASSEMBLY INSTRUCTIONS

ASSEMBLY INSTRUCTIONS



List of Components for Open Starsys Units			List of Components for Enclosed Starsys Units		
ltem	Description	QTY.	Item	Description	QTY.
А	Handle Assembly	1	А	Handle Assembly	1
В	Back Plate	2	D	Cam Nut	6
С	#8 x ν_2 " Lg. Sheet Metal Screw	6	Е	#8-32 x 5/16" Lg. Machine Screw	6



InterMetro Industries Corporation

North Washington Street, Wilkes-Barre, PA 18705 For Product Information Call: 1-800-433-2232 Visit Our Web Site: www.metro.com ASSEMBLY INSTRUCTIONS For Extended Handle



HUMAN ENGINEERING."

EXTENDED HANDLE ASSEMBLY INSTRUCTIONS

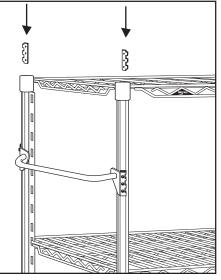
ASSEMBLY INSTRUCTIONS (OPEN STARSYS)

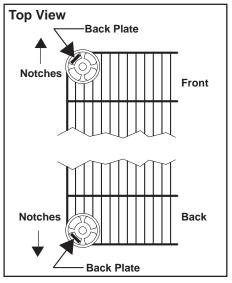
- 1. Components needed for Open Starsys (Items A, B & C).
- 2. Select the end of the cart to which the handle is to be located. Handle can be positioned vertically anywhere on posts. A recommended range is from 36" to 48" above the floor.
- When installing the handle on an open unit, top of posts must be clear so back plates are allowed to slide into channel of posts. See Fig.
 Remove black post caps. Install back plates making sure notches are facing outward. See Fig. 2.
- Position handle brackets over back plates, and using #8 x ½" lg. sht. mtl. screws fasten each handle bracket to back plates.

ASSEMBLY INSTRUCTIONS

(ENCLOSED STARSYS)

- 1. Components needed for Enclosed Starsys (Items A, D & E).
- Assemble the cam nuts (raised/ extruded side towards handle bracket) and #8-32 x 5/16" lg. machine screws to each bracket. Thread screws into cam nuts 2-3 threads only.
- 3. Select the end of the cart to which the handle is to be located. Handle can be positioned vertically anywhere on posts. A recommended range is from 36" to 48" above the floor.

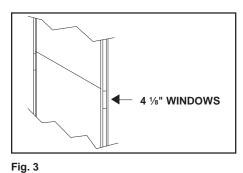




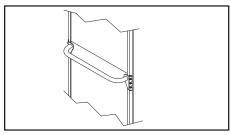




 When installing the handle on an enclosed unit, a 4¹/₈" long window must be cut in the post filler strips. See Fig. 3. It is recommended to score the strips horizontally then cut vertically between the scores for both windows. Break out each section



5. Turn the cam nuts vertically and place each handle bracket against the posts in the 41/8" long windows. Make sure the cam nuts fall inside the channel on each post. Tighten each screw making sure cam nuts now are rotated horizontally to lock against the inside of the channel on the posts.







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